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Has received an application for a patent for a new and useful invention. The title and description of the invention are enclosed. The requirements of law have been complied with, and it has been determined that a patent on the invention shall be granted under the law.

Therefore, this

United States Patent

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(12) **United States Patent**
Radford

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(54) **ATTACHMENT SYSTEM FOR PANEL OR FACADE**

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(*) **Notice:** Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 1147 days.

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See application file for complete search history.

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(57) **ABSTRACT**

Panels (20A, 20B) are attached to extrusions (66A, 66B) by fasteners 90. Clips (70) are attached to a structure (50) by fasteners (35). The extrusions and the clips engage in a manner which allows the panels to move in any direction, as needed, without the panel detaching from the structure and falling. The extrusions also provide for the use of optional reveal strips (87). An extrusion has a restraining area (86), a reveal strip stop area (58), and a T-slot (65). A clip has a T-channel (74), a tensioning stop arm (69), and a secondary reinforcing arm (80). The panels can be installed in rows, in columns, or diagonally, as desired.

25 Claims, 4 Drawing Sheets

